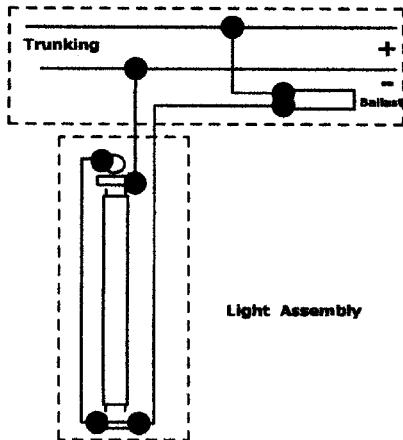
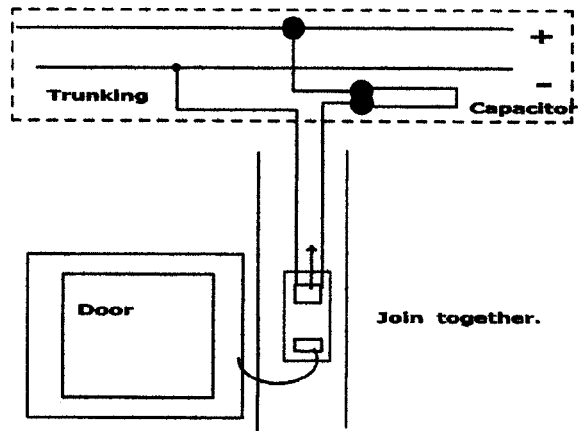


GLASS DOORS; GENERAL SERVICE SHEET

LIGHTING



DOOR ARRANGEMENT

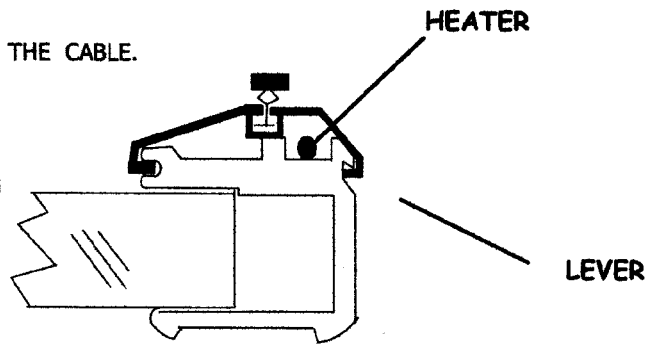


DOOR HEATER

TO INSPECT DOOR HEATER

FOR LT DOORS THE VOLTAGE IS MARKED NEXT TO THE CABLE.

- 1 SWITCH OFF ELECTRICAL POWER
 - 2 REMOVE GASKET
 - 3 UNCLIP PLASTIC "GASKET HOLDER" FROM ALUMINIUM USING A METAL LEVER
- THE HEATER AND CRIMP TERMINALS CAN NOW BE SEEN.

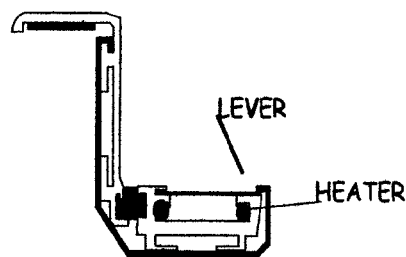


FRAME HEATER

TO INSPECT FRAME HEATER

1 FRAME HEATER PER OPENING IS FITTED

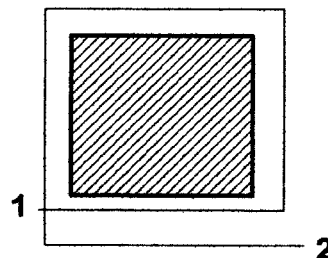
- 1 SWITCH OFF ELECTRICAL POWER
- 2 UNCLIP STAINLESS COVER USING LEVER TO EASE PLASTIC COVER
- 3 THE HEATER CAN NOW BE SEEN.



TO REPLACE HEATER

- 1 FIND THE HEATED SECTION OF THE NEW HEATER AND START AT POINT 1, LAY THE HEATER IN UNTILL POINT 2 USE FOIL TAPE TO FASTEN HEATER.
- 2 AT BOTTOM WHERE THE HEATER IS DOUBLED ENSURE HEATER DOES NOT TOUCH ITSELF

DOOR OPENING



WARNING

DO NOT ALLOW LIGHTS AND HEATERS TO OVERHEAT WHEN

REFRIGERATION IS OFF AS PLASTICS CAN DISTORT.